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D3930-1

Job Sheet 178033



Part No: D3930-1

Job Qty: 20 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 6/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/4/18	0.00	0.00	Start Up Waterjet		PC 18/05/29
100	Waterjet	20 pcs		6/4/18	0.00	0.47	Waterjet1		PC 18/05/29
120	QC	20 pcs		6/4/18	0.00	0.00	QC8		SB
130	Brake NC	20 pcs		6/4/18	0.02	0.46	Brake NC 1		SB DAE
140	QC	20 pcs		6/4/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		6/4/18	0.00	0.00	Packaging3		DAB 21 9-88
160	QC21-SA	20 Ea		6/4/18	0.00	0.00	QC21		18-06-12

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	.7620 sf (.0381 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	1	134	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
2	Clip	0.290Inches ± 0.030	0.320 0.260		
3	Clip	1.000Inches ± 0.030	1.030 0.970		
4	Clip	2.000Inches ± 0.030	2.030 1.970		
5	Clip	2.740Inches ± 0.030	2.770 2.710		
6	Clip	0.038Inches ± 0.010	0.048 0.028		

